

# DUAL MODE INTERFEROMETER FOR MEASURING DYNAMIC DISPLACEMENT OF SPECULAR AND DIFFUSE COMPONENTS

July 2009



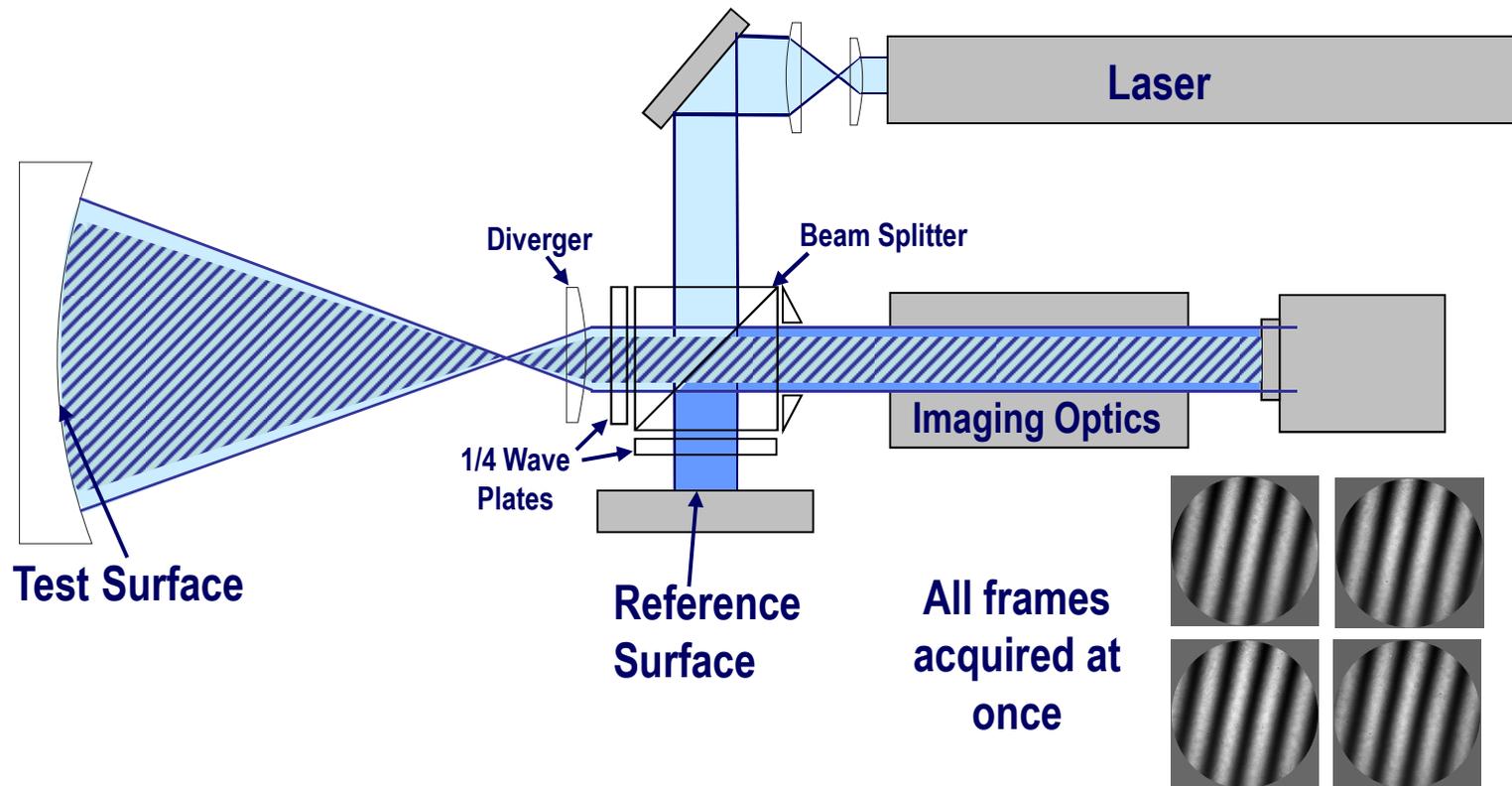
# Design Goals

Develop a compact single frame acquisition interferometer capable of operating as a traditional phase-shifting interferometer or an electronic speckle pattern interferometer with minimal required changes between configurations.



## Interferometer

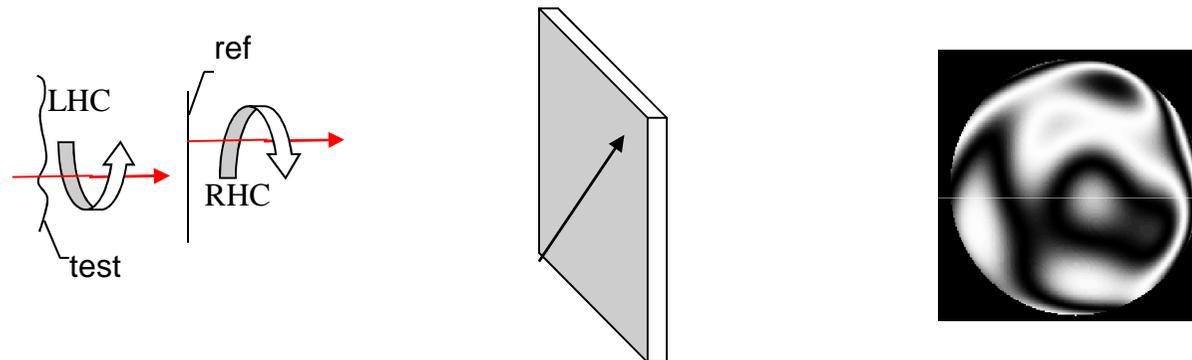
# Dynamic Interferometry Advantages



## Dynamic Twyman-Green Interferometer

# Dynamic Phase Shift Method

## Use polarizer as phase shifter



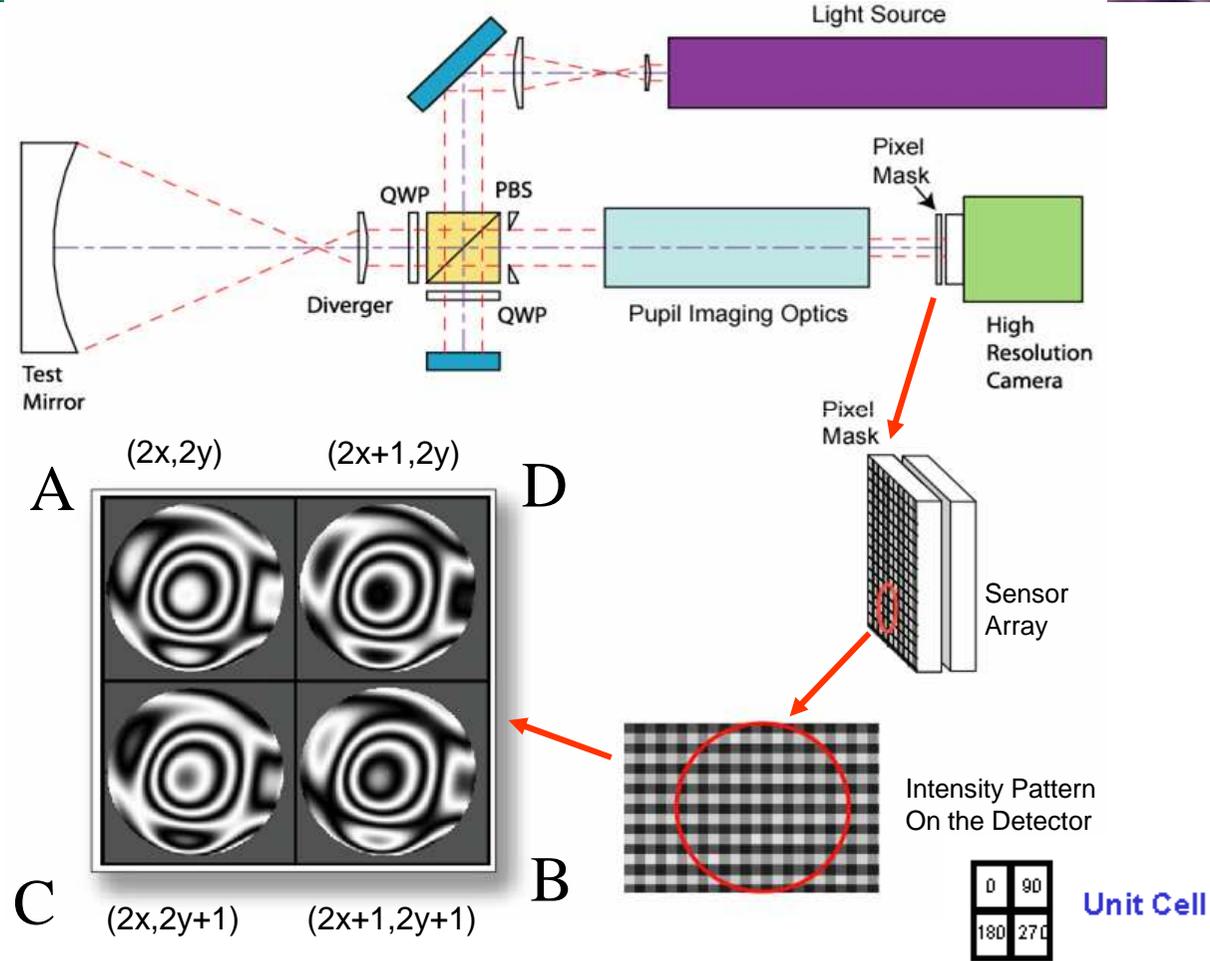
Circular polarized beams ( $\theta$ ) + linear polarizer ( $\alpha$ )  $\longrightarrow$   $I = I_T(1 + \gamma \cos(\theta + 2\alpha))$

Phase-shift depends on polarizer angle

Kothiyal and Delsile, Appl. Opt. V24 n24 p4439 (1985)  
Kemo, et. al, Appl Opt. V41 n 13 p2448 (2002)

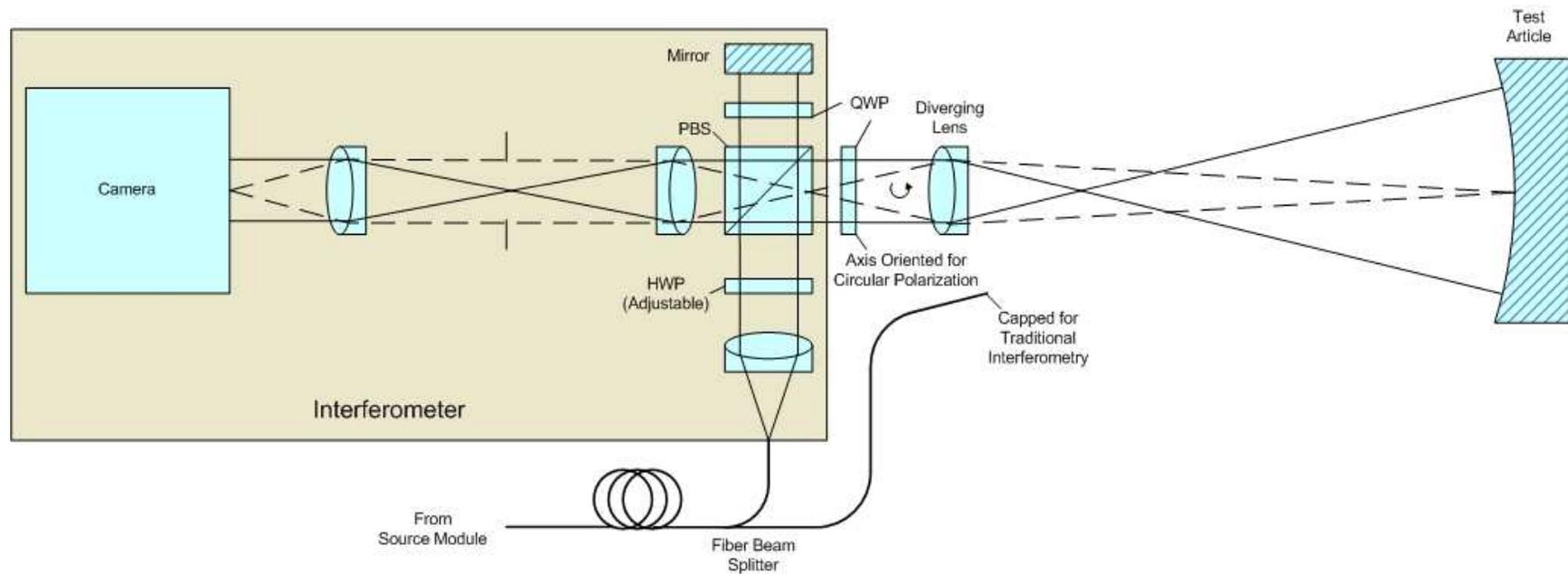


# Pixelated Phase Mask

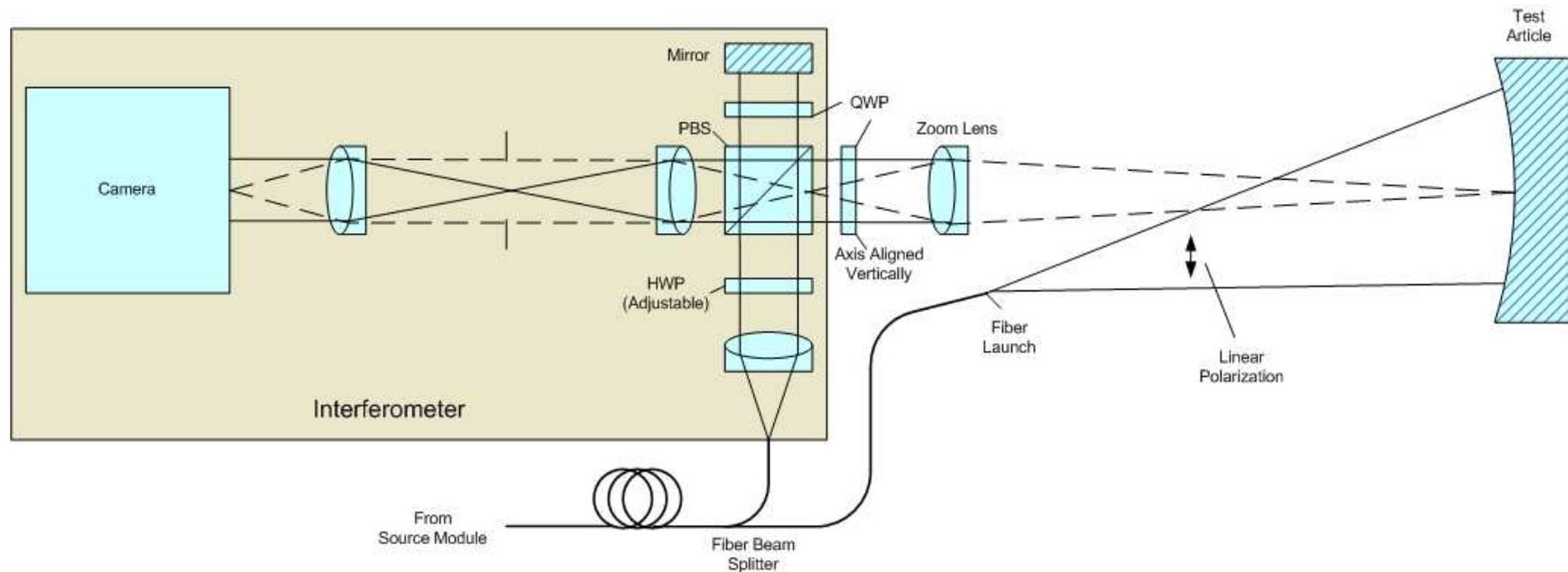


All frames acquired in one camera integration time!

# PhaseCam 6000 Traditional Layout



# PhaseCam 6000 ESPI Layout



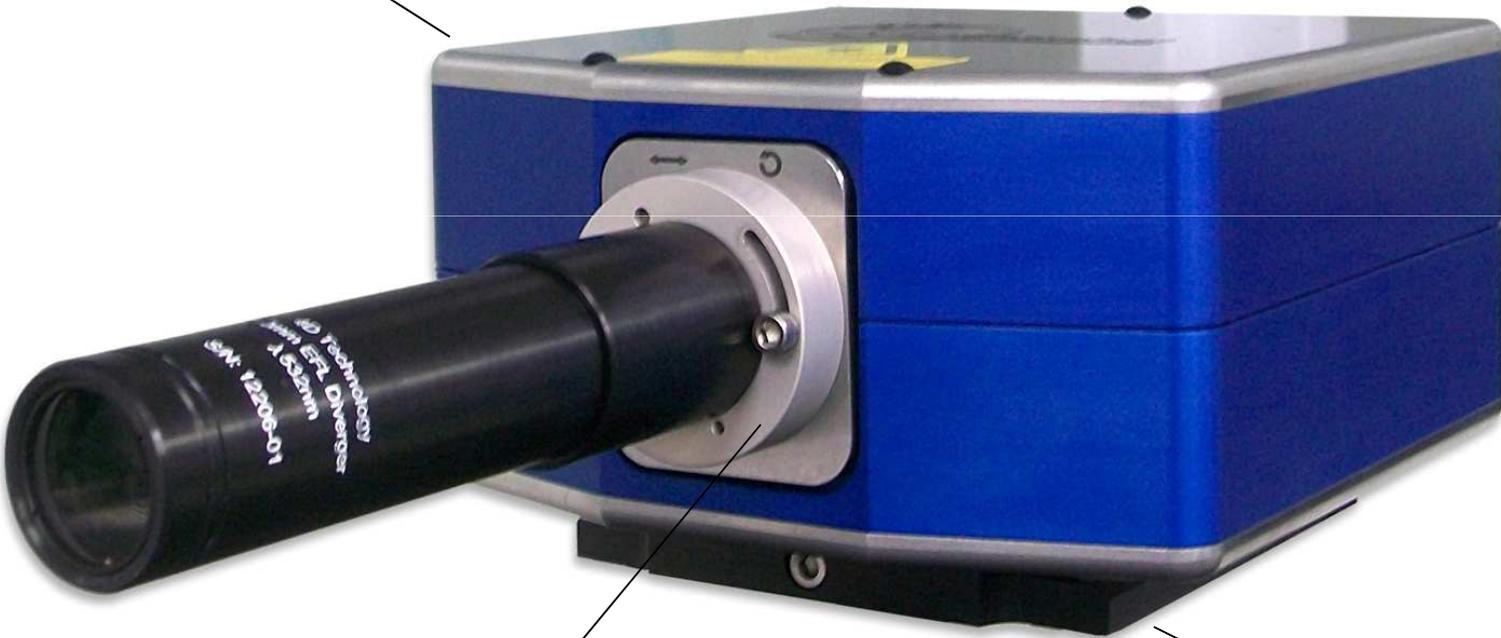
To Switch Modes:

- Set Output Polarization to Linear State
- Replace Diverging Lens with Zoom Lens
- Illuminate Test Article with Fiber



# PhaseCam 6000 Image

Small Form  
Factor

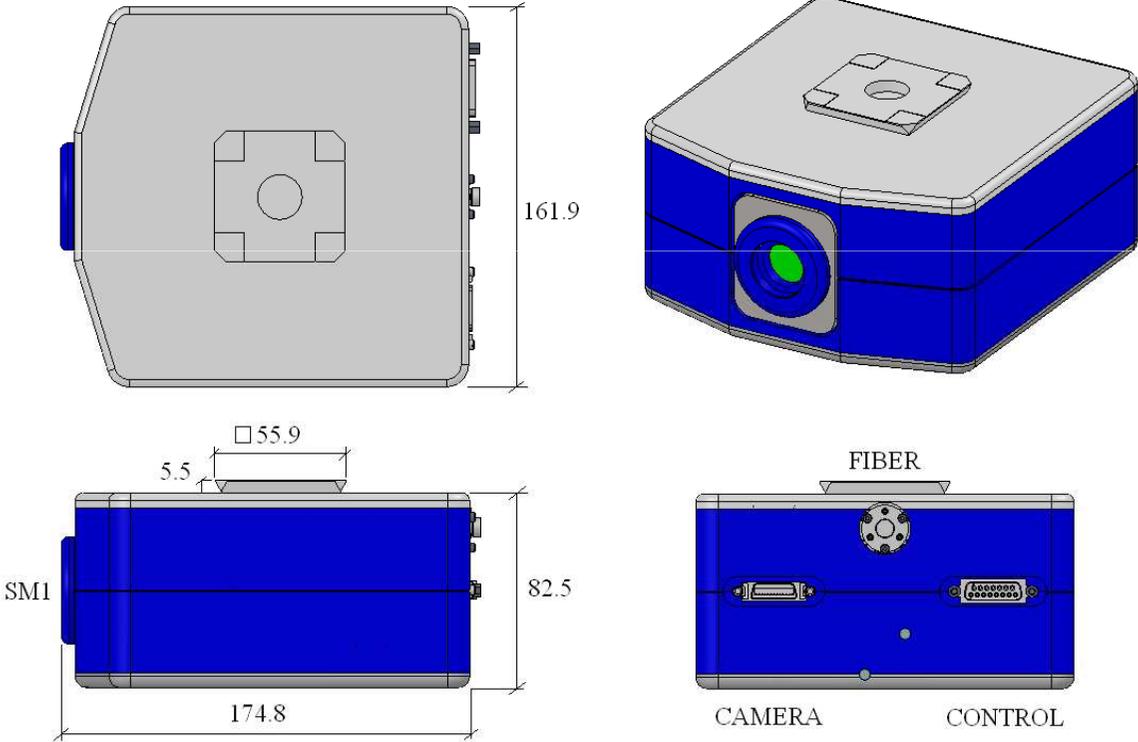


Output  
Polarization  
Control

Dovetail for  
Flexible Mounting



### PC6000



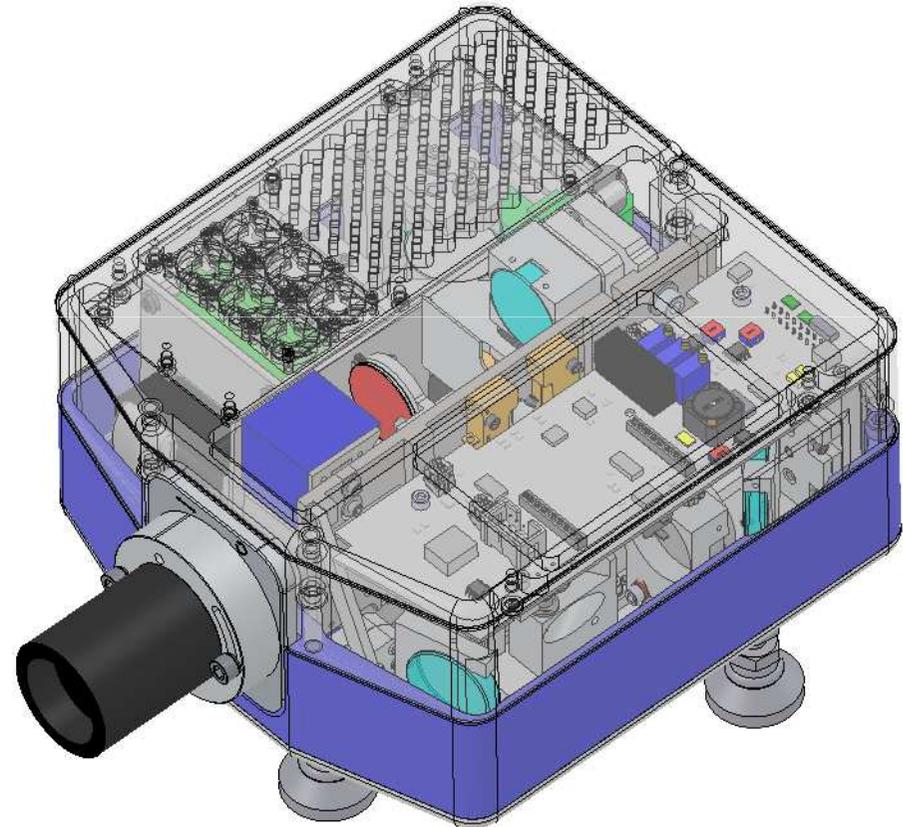
4DTechnology

Dimensions in mm



# Motorized Controls

- Three Motorized Operator Controls
  - Focus
  - Beam Balance
  - Reference Beam Block
- Managed by Internal Control Board
- Operated From Hand Controller



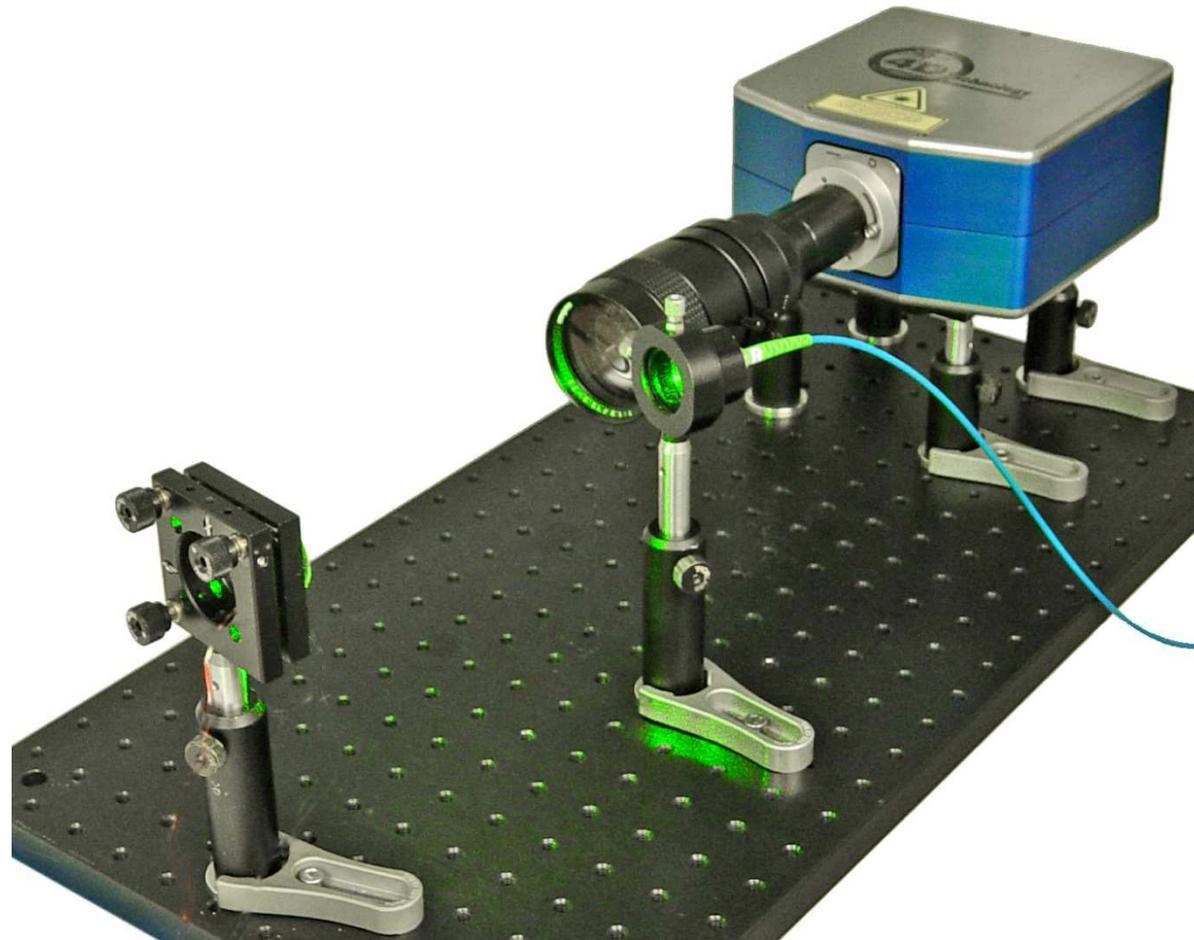


# Dovetail Mounting

Mount Directly to  
Dovetail or Via Mounting  
Adapter



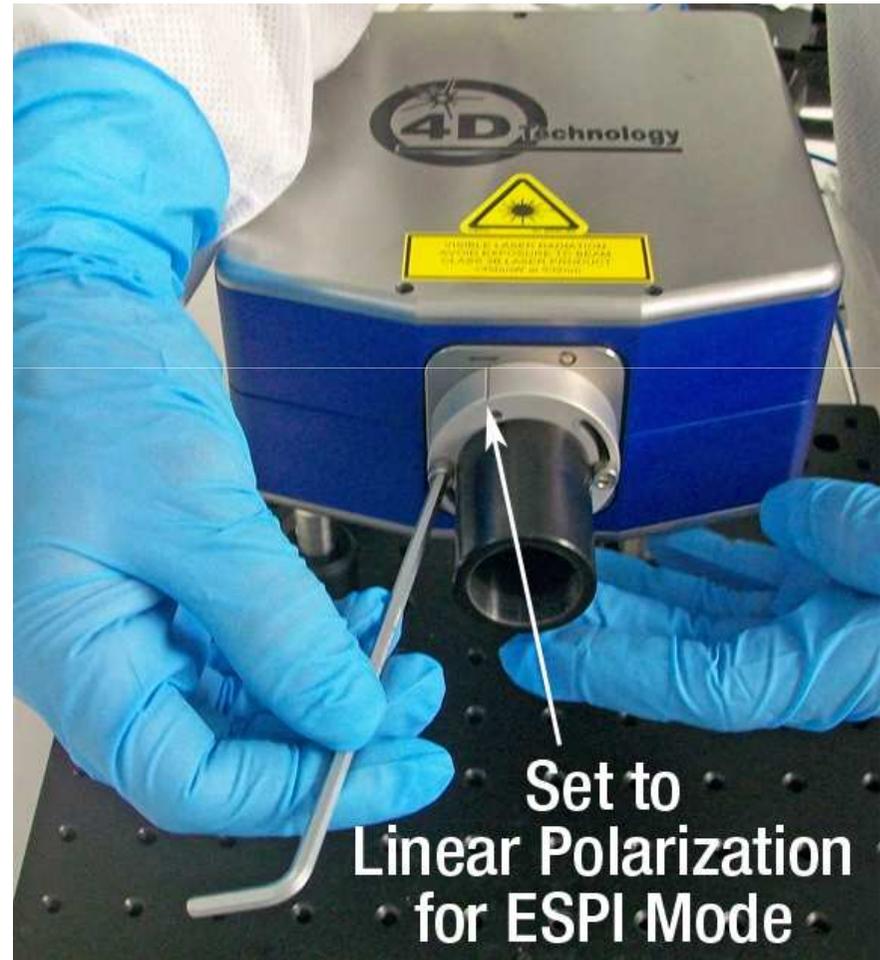
# PhaseCam 6000 ESPI Measurement Image





Set to Circular Polarization  
for Traditional Operation

Set to Linear Polarization  
for ESPI Operation or to  
Mitigate Strays from  
Diverging Optics





# PhaseCam 6000 ESPI™ Benefits

- Dual Operation
- Vibration Insensitivity
  - Four phase-shifted frames acquired simultaneously
  - Integration time = As low as 30us
- Small Form Factor
  - Dimensions (5.37" x 6.88" x 3.25")
- Polarization Control
  - Accommodates dual mode operation
  - Facilitates low return diverging optics
- Motorized Controls
- Easy to Use
  - ESPI subtraction algorithms are built into measurement control software, 4Sight.

**> 3 orders of magnitude faster  
than conventional temporal  
phase-shifting interferometers!**



## Electronic Speckle Pattern Interferometry Basics



# ESPI Measurement

- Speckle noise prevents the direct measurement of surface shape when measuring a diffuse surface
- Subtracting two measurements results in correlation fringes
- Measurements are made at different points in time and the change in the surface is measured

$$\Delta opd = 2\Delta z = \frac{\Delta\phi_s}{2\pi} \lambda_s$$

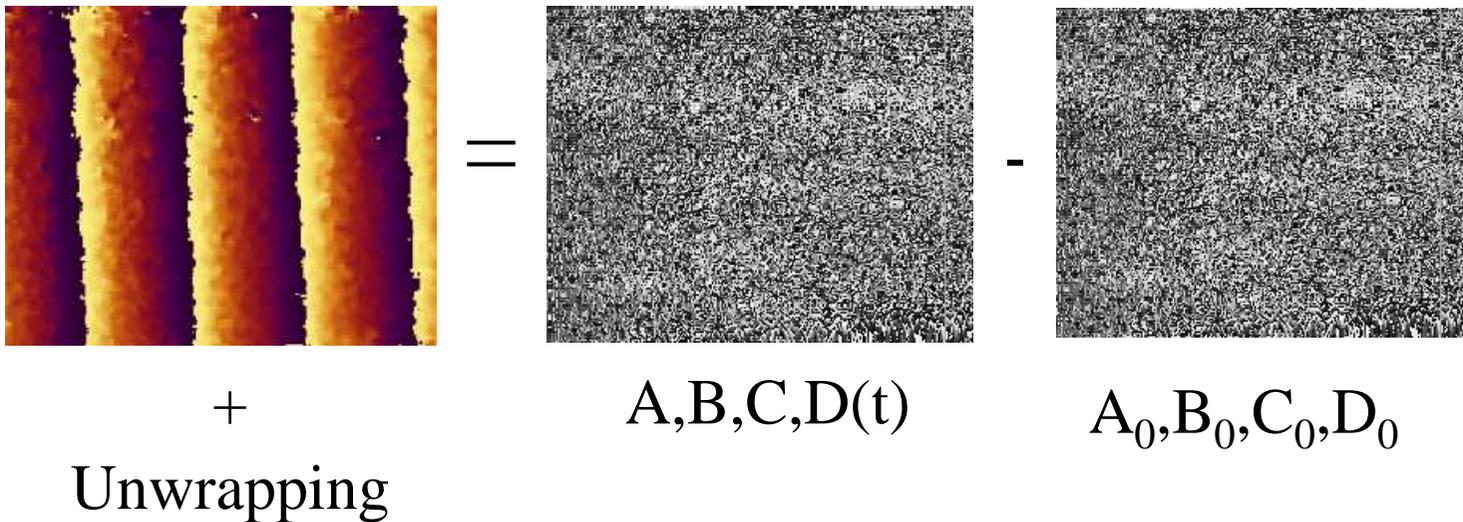
$$\Delta\phi_s = \Delta\phi_1 - \Delta\phi_2$$



B) Interferogram domain (diffuse and specular surfaces)

*Stetson - 8 frame phase-difference*

$$\Delta Z = \frac{\lambda}{2} \operatorname{atan} \left( \frac{[D_0 - B_0][A(t) - C(t)] - [A_0 - C_0][D(t) - B(t)]}{[A(t) - C(t)][A_0 - C_0] + [D_0 - B_0][D(t) - B(t)]} \right)$$

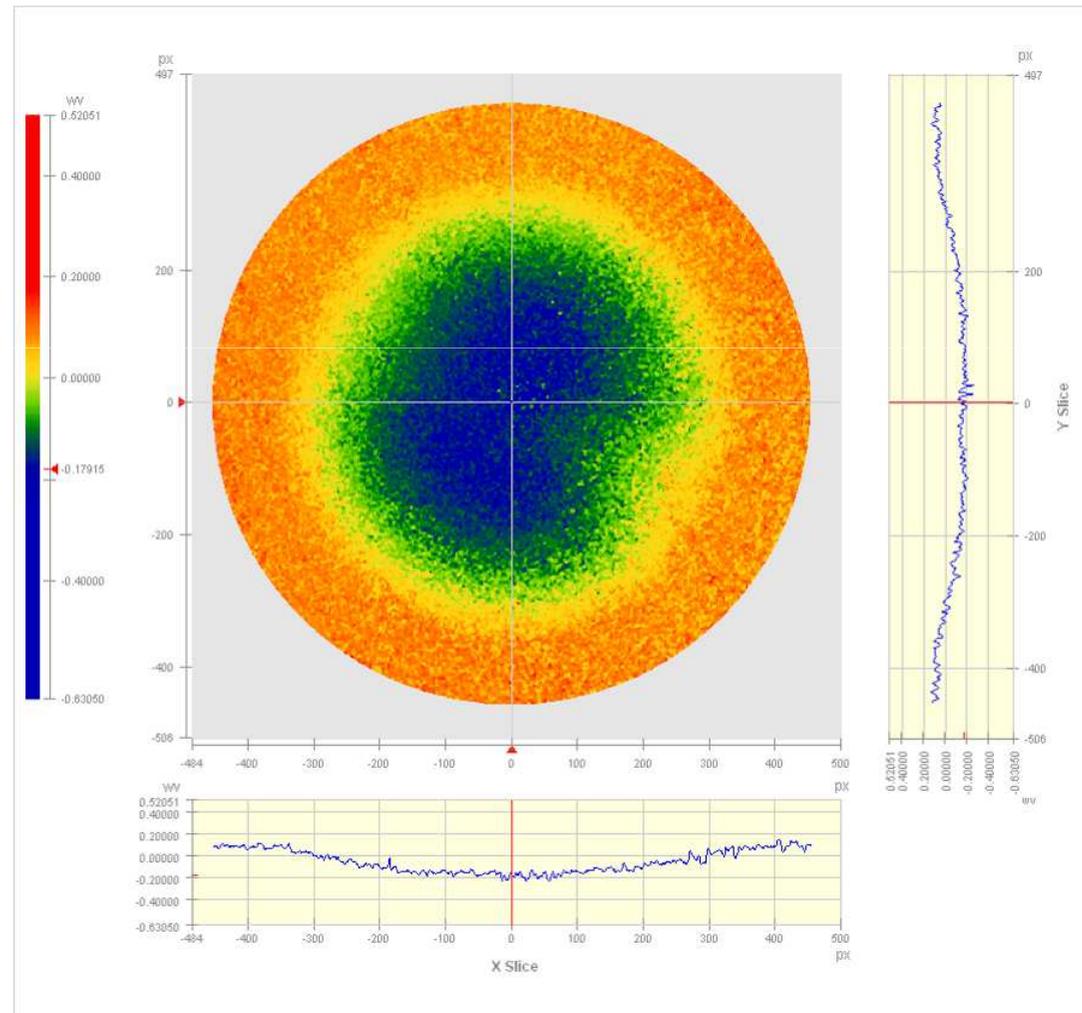




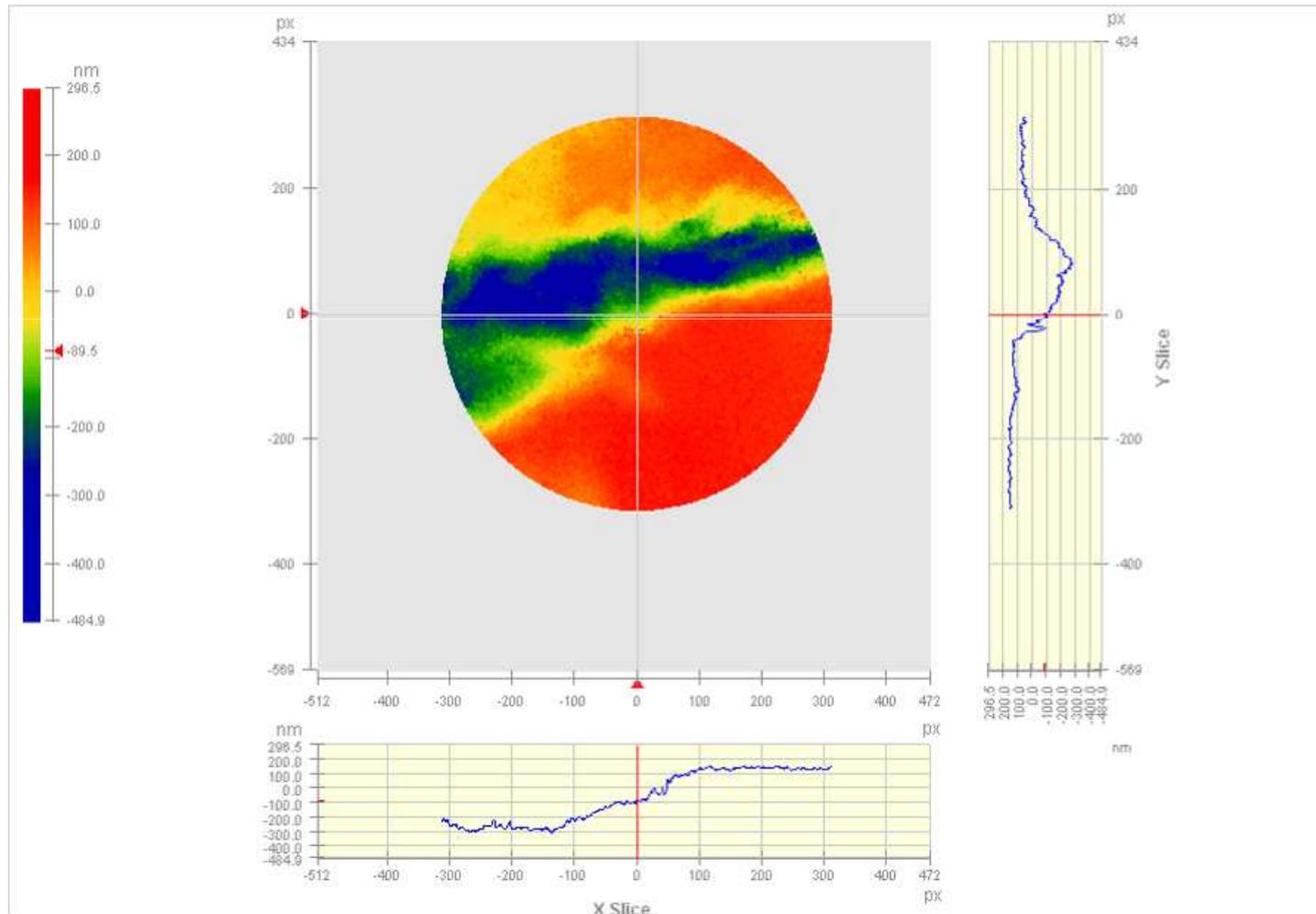
## Dynamic Measurements

# Asynchronous Measurement of Buzzer in ESPI Mode

- Natural Frequency = 4.1KHz
- Integration Time = 30us



# Dynamic Air Flow Measurement in ESPI Mode

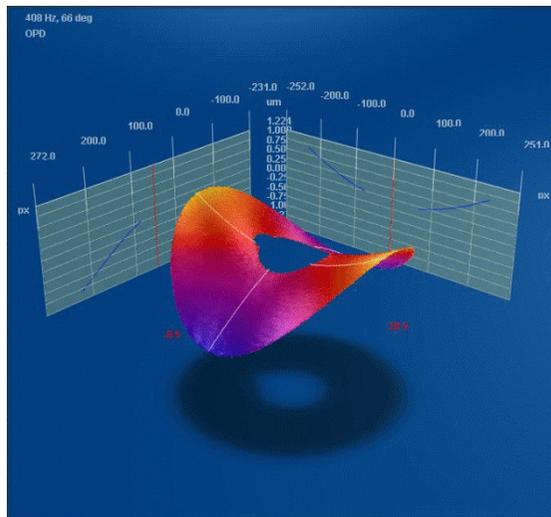


# Modal Analysis Option in Traditional Mode

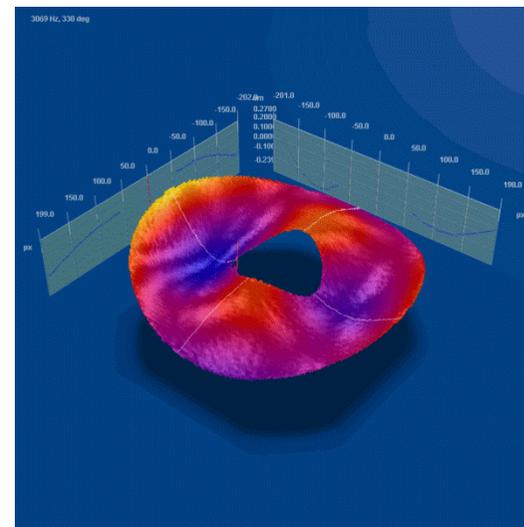
Modal Analysis quantifies deformation through actuation cycle, detects resonance modes

Acquire 3D info without contacting the sample

Includes cables, D/A converters and synchronization software



408 Hz Resonance



3069 Hz Resonance

Modal Analysis phase movies