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Fabrication and Testing of Active and Adaptive Cyanate Ester Composite Mirrors

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OPEN LITERATURE PUBLICATIONS DURING PHASE I, NAS8-01035 & PHASE II, NAS8-02008

- ***“Laser Spot Size Control in Space,”*** Bennett, **First International Symposium on Beamed Energy Propulsion**, 571-581 (2003).
- ***“Ground-Based Adaptive Optic Transfer Mirrors for Space Applications: I. Design and Materials,”*** Bennett, Shaffer, Romeo and Chen, **First International Symposium on Beamed Energy Propulsion**, 582-592 (2003).
- ***“Ground Based Adaptive Optic Transfer Mirrors for Space Applications: II. Composite Prototype Mirror,”*** Bennett, Shaffer, Romeo and Chen, **First International Symposium on Beamed Energy Propulsion**, 593-607 (2003).
- ***“Powering Ion-Engine Equipped Orbital Transfer Vehicles with a Ground-Based Free Electron Laser,”*** Bennett, **First International Symposium on Beamed Energy Propulsion**, 649-661 (2003).
- ***“Development of Lightweight Mirror Elements for a Very Large Astronomical Adaptive Optic Primary Mirror,”*** Bennett, Shaffer, Romeo and Chen, **Future Giant Telescopes, Hawaii, SPIE 4840**, 258-272 (2003).
- ***“Development of Lightweight Mirror Elements for the EURO-50 Mirrors,”*** Bennett, Shaffer, Romeo and Chen, **Second Bäckaskog Workshop on Extremely Large Telescopes, SPIE 5382**, 526-532 (2003).
- ***“Powering the Space Elevator Using a 0.2-1.0 MW Ground-Based Free Electron Laser,”*** Bennett. **The Space Elevator Conference, Washington D.C., June 2004 (In-press).**

**PATENTS FILED DURING
PHASE I, NAS8-01035 & PHASE II, NAS8-02008**

- 1. AN ACTIVE/ADAPTIVE ACTUATOR DESIGN OF AN
ADAPTIVE OPTIC MIRROR FILED 9/4/03, SER. #10/656-
775.**
- 2. TRANSFER OPTICS FILED 8/12/03, SER. #10/639,930.**
- 3. ADAPTIVE OPTIC MIRROR FILED 1/23/03, SER.
#10/348,731.**
- 4. DEVICE TO CONTROL LASER SPOT SIZE FILED
10/25/02, SER. #10/280,712.**

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LIGHTWEIGHT 1-3 MM THICK MIRROR



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Superpolisher, up to 1.4 meter
mirrors, 1/2 meter shown

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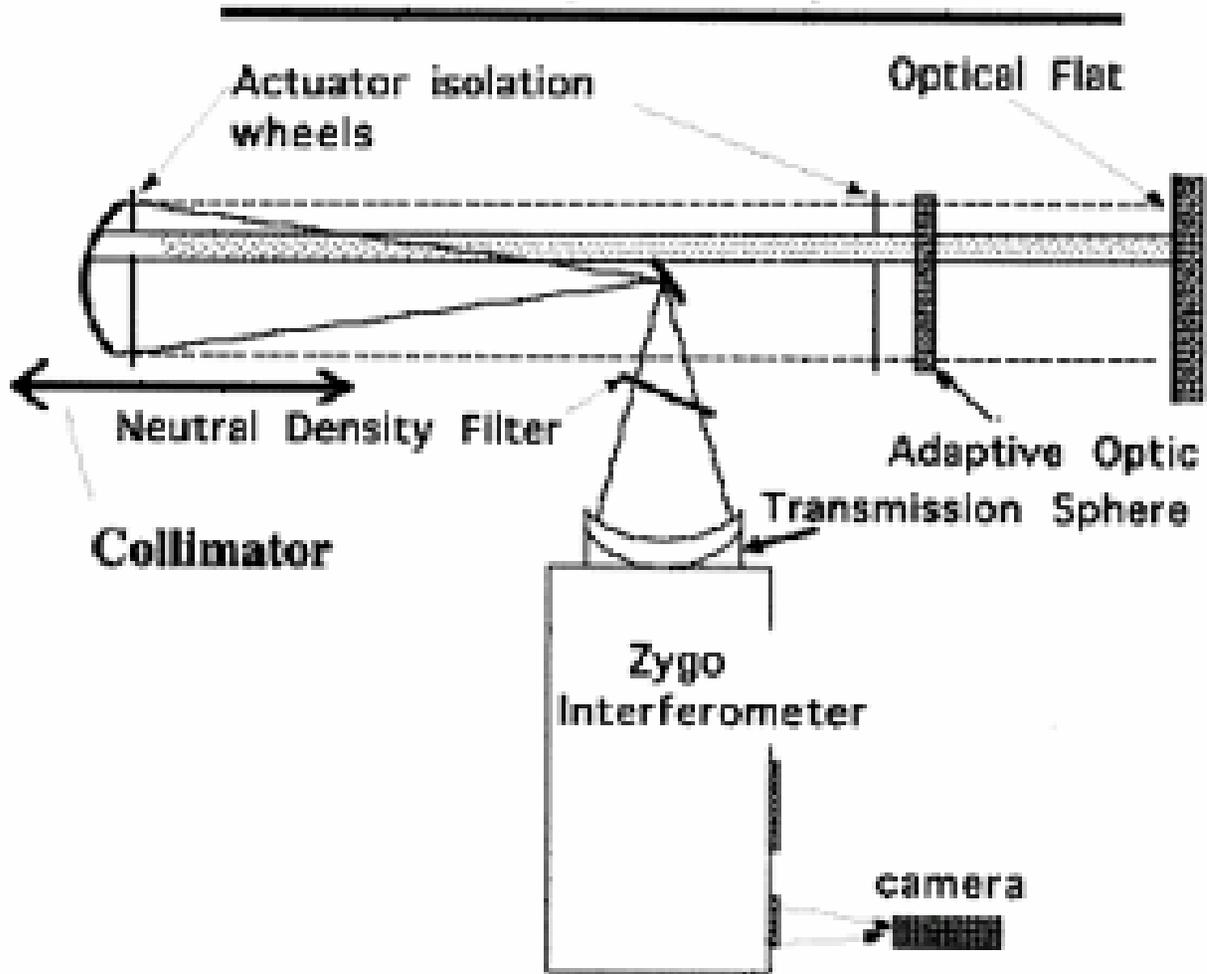
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FOUNDATION FOR NEW 3.0 M POLISHER

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AU Alignment system



BOR LARGE OPTICS FIGURE TEST FACILITY

Fabrication of Hindle Shell

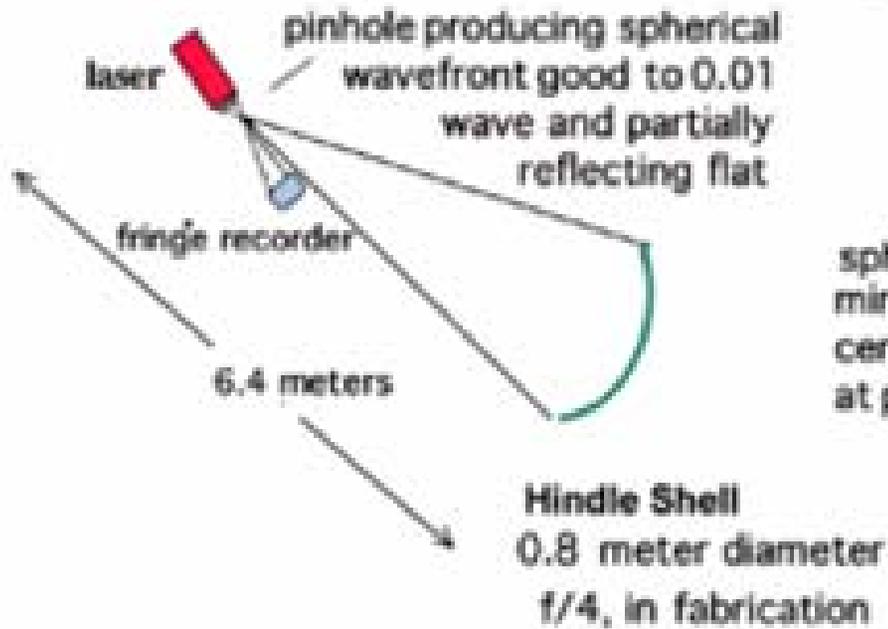
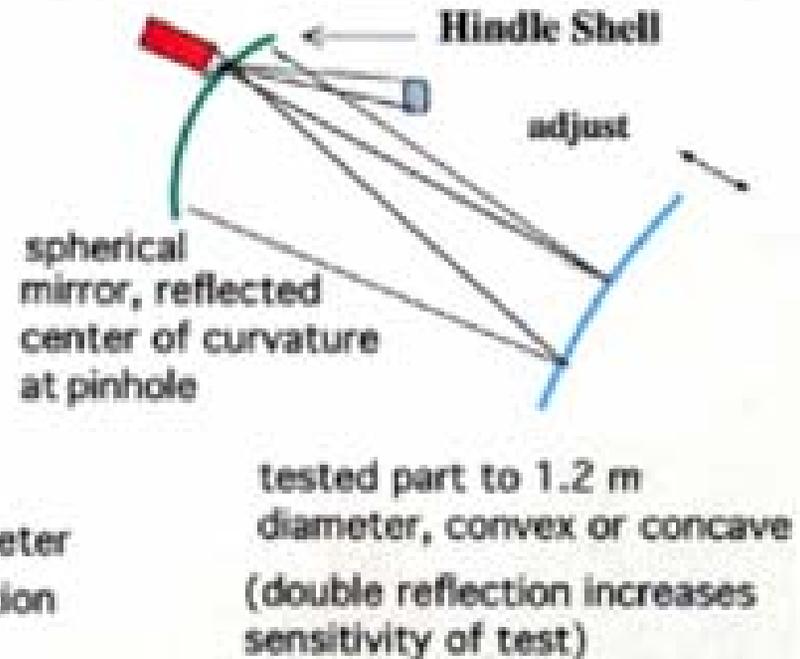


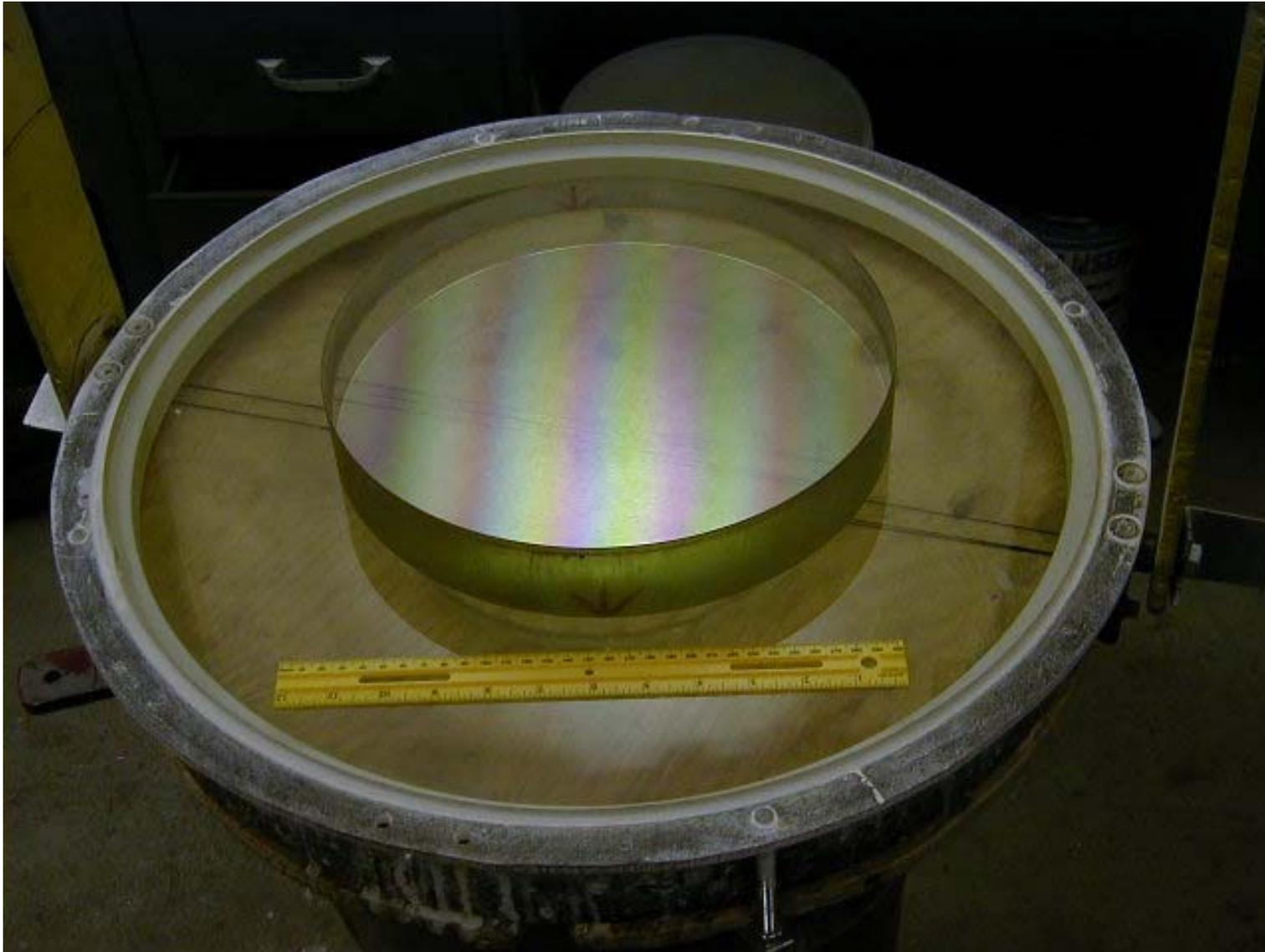
Figure test of composite optics mandrels, etc.



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0.56 meter superpolished 1/20th wave mandrel

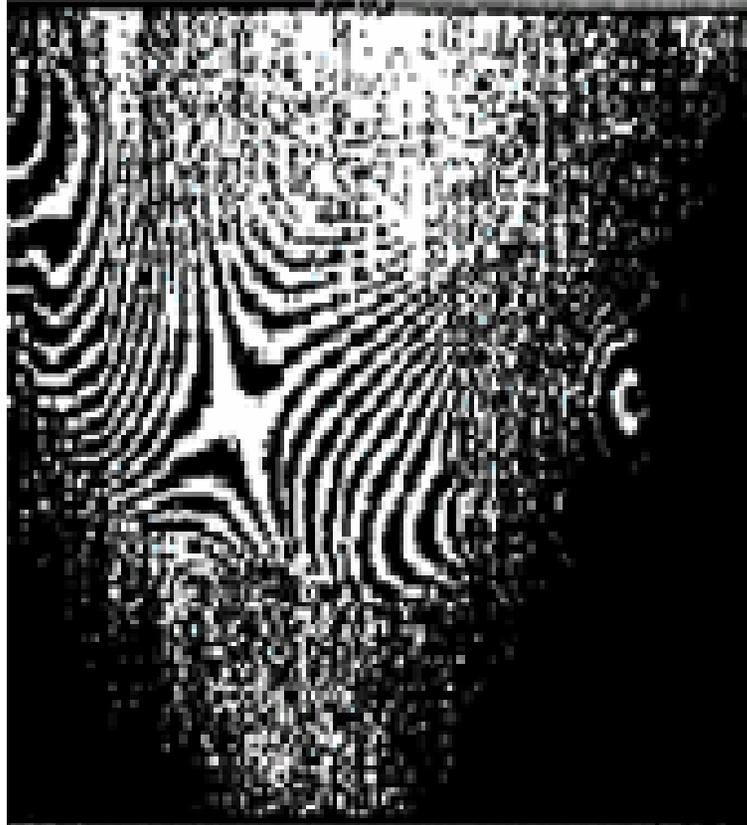
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Hyperbolic paraboloids formed when composite layer not quasi-isotropic

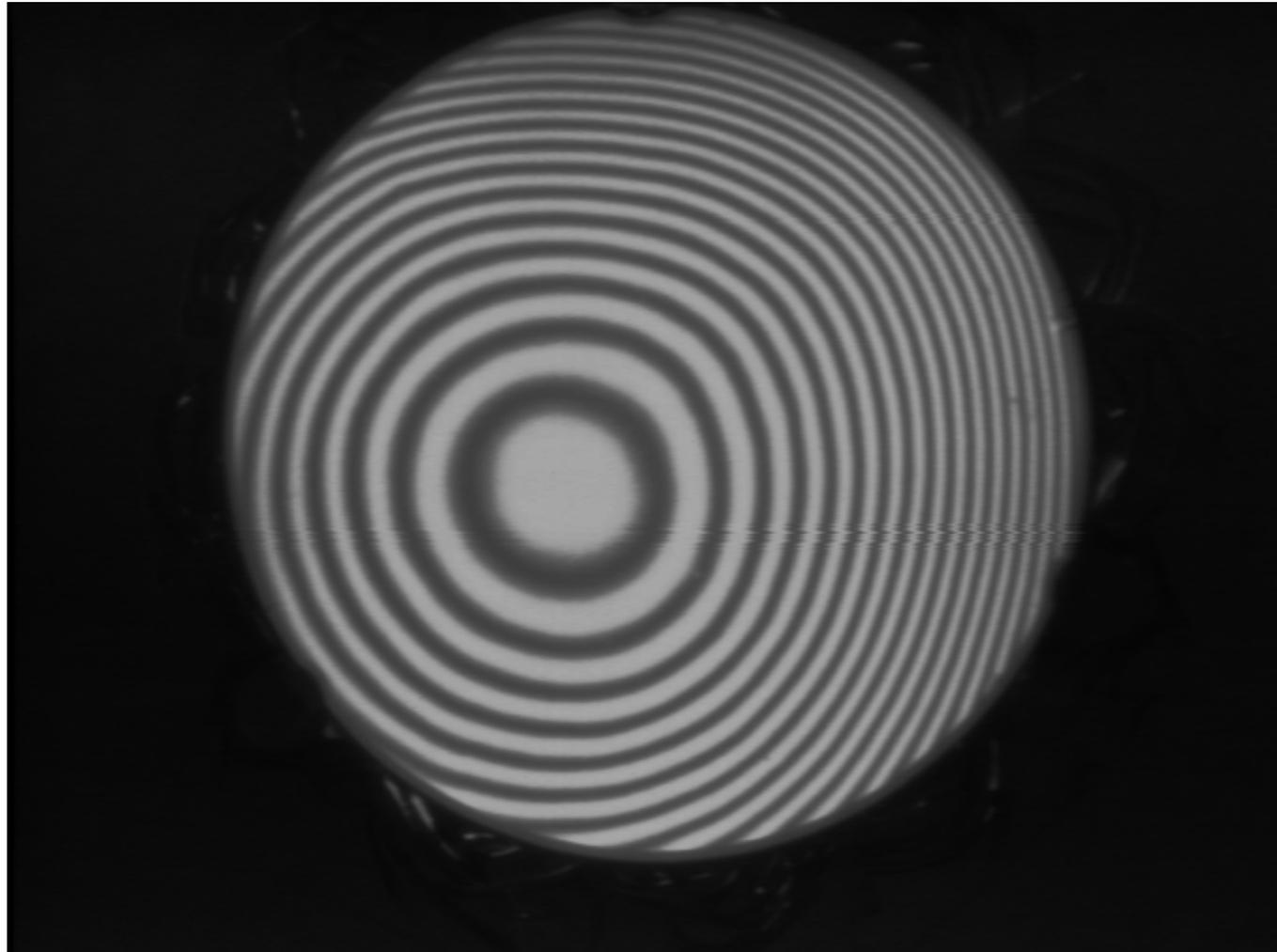
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**Interferogram for 3mm Thick 1/3m Diameter Composite
Mirror. No Irregularities are Seen.**



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INTERFEROGRAM OF THE 3 MM THICK $\frac{1}{2}$ METER DIAMETER MIRROR



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First and Second Mechanical Actuator Prototypes. Second weighs 5 gm

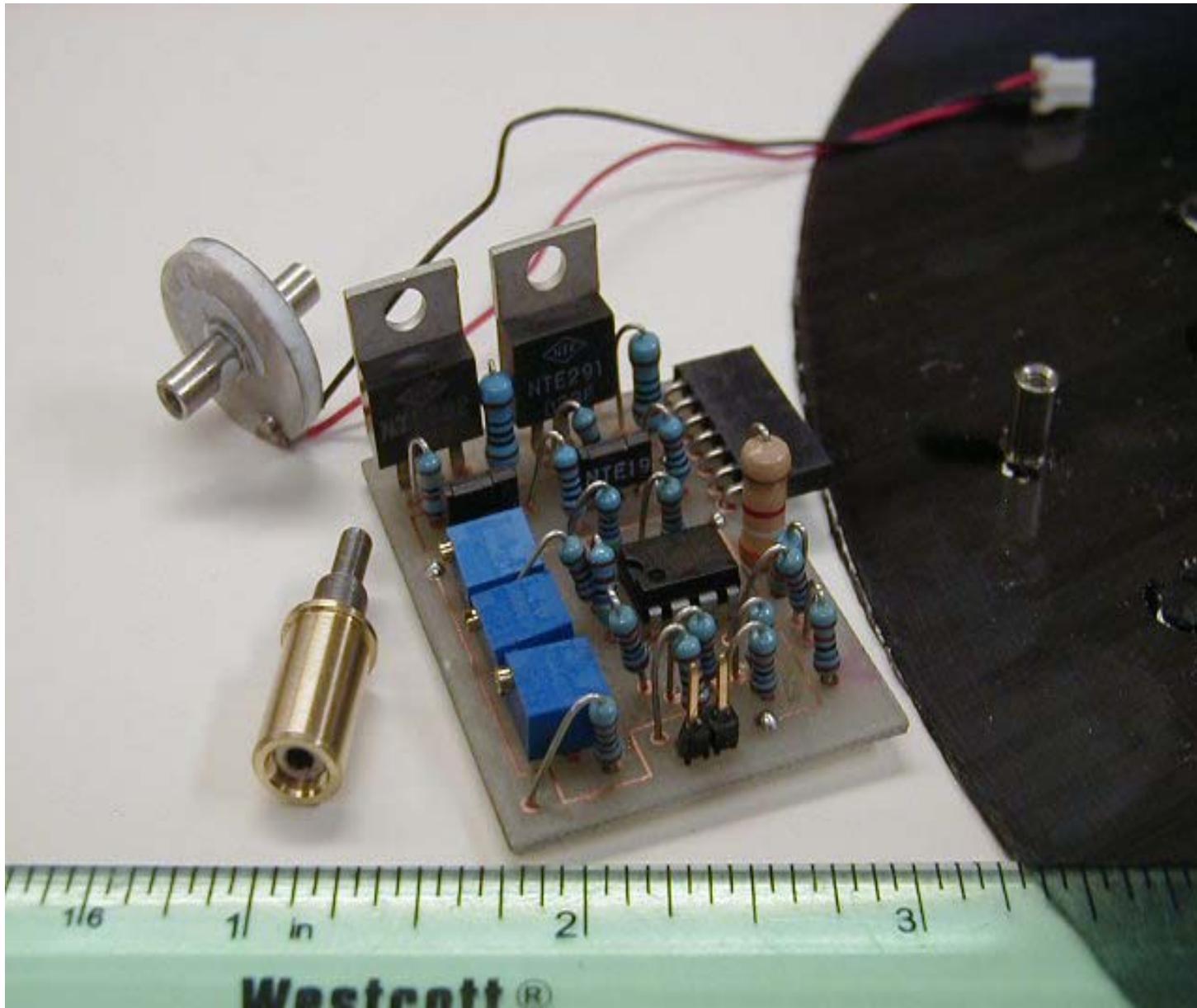
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Differential Nut & Piezo Actuators With Driver Circuit & Faceplate



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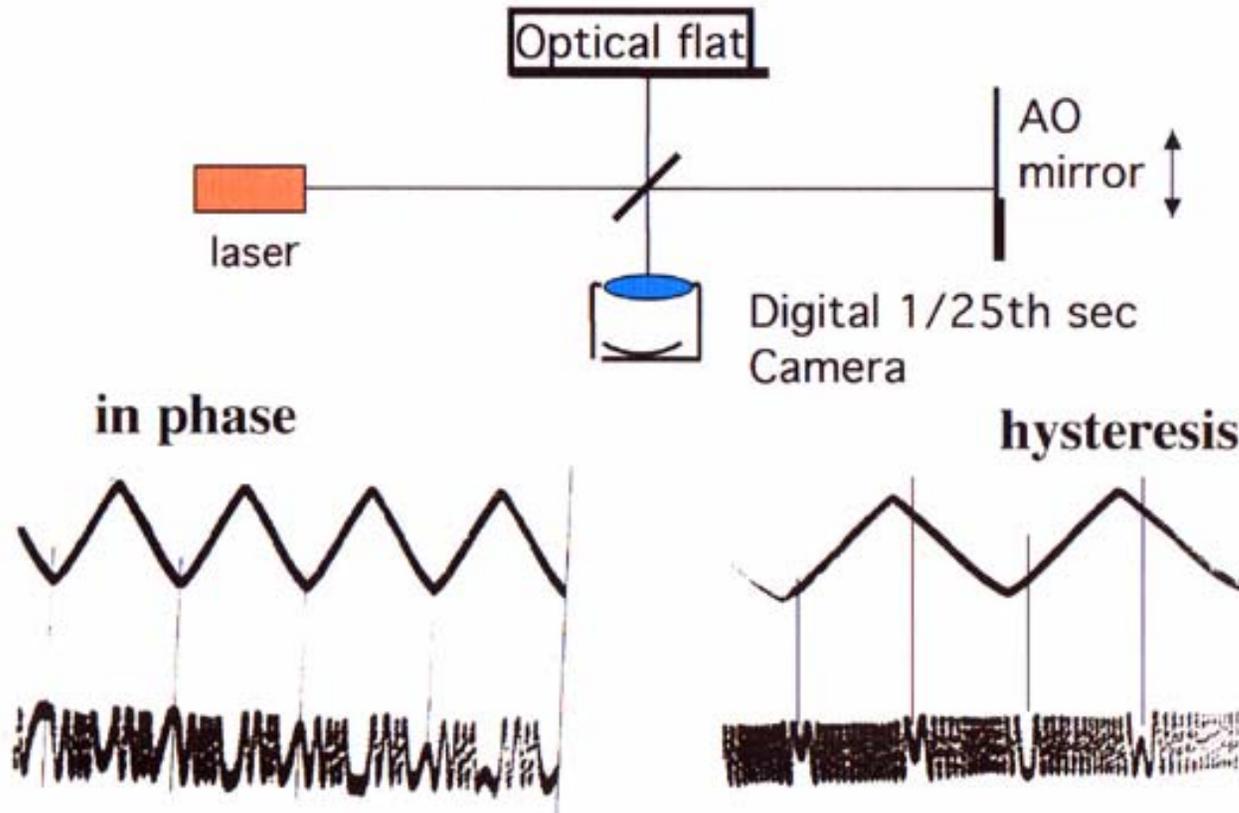
Coblentz sphere collects scattered light from mirror to be tested

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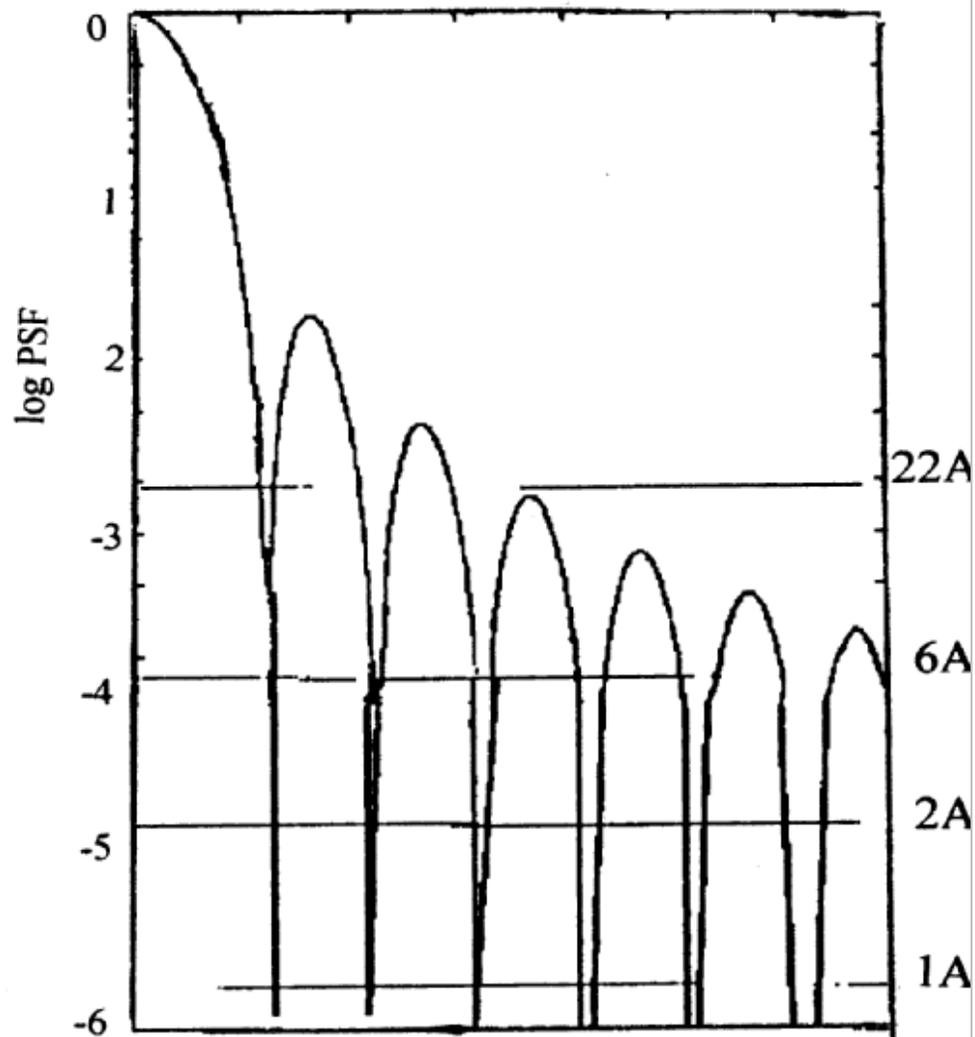


Interferometric Actuator & Influence Function Test

Michelson Interferometer



AIRY FUNCTION OF STAR IMAGE



CONCLUSIONS

Bennett Optical Research is building up a large astronomical optics production and testing capability facility.

- Besides conventional astronomical optics they are developing novel, graphite fiber filled, cyanate ester resin composite mirrors for active and adaptive optics.**

The new composites are lightweight, ultralow expansion (like Zerodur), superpolished mirror surface, do not fracture (unlike glass) and are relatively inexpensive.